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TECHNICAL DATA SHEET

TriPatch® Repair & Maintenance Epoxy Patching System

Description

TriPatch[®] is a wraparound adhesive patching system for emergency or permanent waterproof repairs.

Benefits

- □ Installs in minutes under adverse conditions. Total down time typically 30 minutes
- No special tools or heating required
- Ideal for emergency repairs to damages pipes, hoses and flat surfaces
- Fully waterproof to IP68
- Operates to 90°C
- Excellent adhesions and sealing to most metals, plastics and rubbers

Typical Properties

Curing (measurements at 23 °C)

Work life: 5 – 10 minutes
Time to handling: 15 minutes
Time to full cure: 2 hours

Physical Properties

Degree of protection: IP68
Tensile Strength: 80MPa
Tensile Modulus: 750MPa
Hardness: 70D

Lap shear strength

- to Steel 3500N/25mm - to Aluminium 4000N/25mm - to Copper 3000N/25mm

Peel strength

 - to Steel
 25N/25mm

 - to Aluminium
 30N/25mm

 - to Copper
 30N/25mm

 - to PVC
 15N/25mm

 - to EPDM
 20N/25mm

 - to High voltage cable jacket
 15N/25mm

 - to Heat shrink tubing/sleeve
 20N/25mm

Burst pressures for various hole sizes

Hole Sizes Key

100mm²
150mm²
23°C 50°C 80°C
Immersion Temperatures

Thermal aging: Withstand 6 bar pressure after 168 hours at 80°C

Resistance to water: Withstand 6 bar pressure after 168 hours at 23°C in water

External fluid resistance to: Mineral oils, synthetic oils, lubricating oils, hydraulic fluids, petrol,

Diesel fuel, antifreeze, battery acid

Colour

Available in red, blue, black or white

February 02 Issue 1

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